

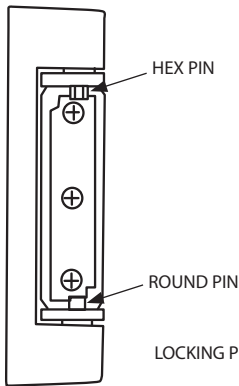


Refrigeration Hardware

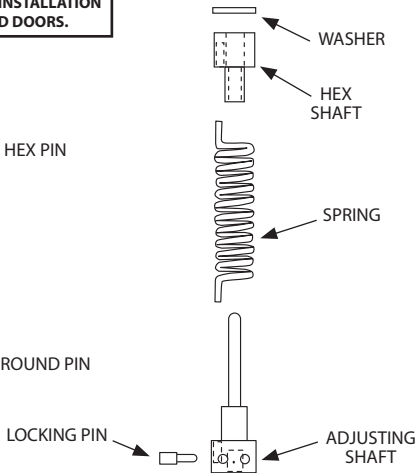
POWER SPRING INSTALLATION INSTRUCTIONS FOR HINGES ON LEFT HAND DOORS

1. ASSEMBLE POWER SPRING COMPONENTS (WITHOUT LOCKING PIN) IN THE ORDER SHOWN ON THE ILLUSTRATION.
2. COMPRESS POWER SPRING ASSEMBLY... PLACE THE HEX SHAFT OVER THE HINGE HEX PIN AND THE ADJUSTING SHAFT OVER THE HINGE ROUND PIN (NOTE: THE WASHER MUST BE PLACED ON TOP OF THE HEX SHAFT).
3. AFTER COMPRESSION IS RELEASED AND POWER SPRING ASSEMBLY IS IN POSITION, PROCEED TO WIND THE SPRING BY PLACING A 3/32" DIAMETER DOWEL PIN (NOT FURNISHED) INTO ONE OF THE ADJUSTING HOLES ON THE ADJUSTING SHAFT AND ROTATING IT CLOCKWISE TO THE DESIRED TENSION. BEFORE REMOVING THE DOWEL PIN, PLACE THE LOCKING PIN IN THE HOLE NEAREST TO THE HINGE ADJUSTING PLATE. REMOVE THE DOWEL PIN. ASSEMBLY IS NOW COMPLETE. ASSEMBLE (SNAP ON) THE COVER.

NOTE: SEE OPPOSITE SIDE FOR INSTALLATION ASSEMBLY ON RIGHT HAND DOORS.



**LEFT HAND
HINGE**



**POWER SPRING
COMPONENTS**

12/2012

POWER SPRING INSTALLATION INSTRUCTIONS FOR HINGES ON RIGHT HAND DOORS

1. ASSEMBLE POWER SPRING COMPONENTS (WITHOUT LOCKING PIN) IN THE ORDER SHOWN ON THE ILLUSTRATION.
2. COMPRESS POWER SPRING ASSEMBLY... PLACE THE HEX SHAFT OVER THE HINGE HEX PIN AND THE ADJUSTING SHAFT OVER THE HINGE ROUND PIN (NOTE: THE WASHER MUST BE PLACED ON BOTTOM OF THE HEX SHAFT).
3. AFTER COMPRESSION IS RELEASED AND POWER SPRING ASSEMBLY IS IN POSITION, PROCEED TO WIND THE SPRING BY PLACING A 3/32" DIAMETER DOWEL PIN (NOT FURNISHED) INTO ONE OF THE ADJUSTING HOLES ON THE ADJUSTING SHAFT AND ROTATING IT COUNTER-CLOCKWISE TO THE DESIRED TENSION. BEFORE REMOVING THE DOWEL PIN, PLACE THE LOCKING PIN IN THE HOLE NEAREST TO THE HINGE ADJUSTING PLATE. REMOVE THE DOWEL PIN. ASSEMBLY IS NOW COMPLETE. ASSEMBLE (SNAP-ON) THE COVER.

